



SPECIFICATIONS:

THE CASTINGS SHALL BE TRUE TO PATTERN AND FREE FROM CRACKS, GAS HOLES, FLAWS, AND EXCESSIVE SHRINKAGE. SURFACES OF THE CASTINGS SHALL BE FREE FROM BURNT ON SAND AND SHALL BE REASONABLY SMOOTH. RUNNERS, RISERS, FINS, AND OTHER CAST ON PIECES SHALL BE REMOVED. IN OTHER RESPECTS THE CASTINGS SHALL CONFORM TO WHATEVER POINTS MAY BE AGREED UPON BETWEEN THE MANUFACTURER AND THE ENGINEER.

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE NOTED OVED REVISIONS CITY OF SASKATOON P. ENG. PUBLIC WORKS **GENÉRA** 2 3 ENGINEER 500mm ROUND CATCH BASIN DRAWN BY ENGINEER 99-02-18 DATE SCALES : FRAME AND COVER 1:10 VERT. CHECKED BY . 102-0010-003r001 PLAN NO. DATE